

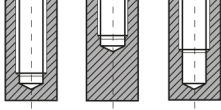
## UNF HELİS KILAVUZ (Çok Amaçlı Seri)

### UNF SPIRAL TAP (Multi Purpose Series)

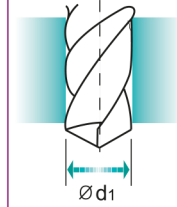
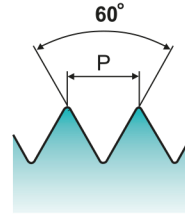
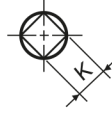
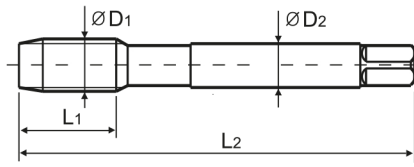
- Çelik ve dökme demirin işlenmesi için uygundur.
- İsteğe göre kaplama seçeneği

- Suitable for tapping cast iron or similar work materials.
- Coating is available on request

Delik Tipi



Makine Kılavuzu  
Machine taps



Ölçü : mm

ÖLÇÜ	Adım	KOD	Diş Boyu	Tam Boy	Şaft Çapı	Dört Köşe Ölçüsü	Kılavuz Matkap Çapı	
D <sub>1</sub>	P		L <sub>1</sub>	L <sub>2</sub>	D <sub>2</sub>	K	d <sub>1</sub>	
#4	- 48UNF	PKI-83448	6	56	3.5	2.7	2.4	
#5	- 44UNF	PKI-83544	7	56	3.5	2.7	2.7	
#6	- 40UNF	PKI-83640	7	56	4	3	3	
#8	- 36UNF	PKI-83836	8	63	4.5	3.4	3.5	
#10	- 32UNF	PKI-831032	10	70	6	4.9	4.1	
#12	- 28UNF	PKI-831228	10	80	6	4.9	4.7	
1/4"	- 28UNF	PKI-831428	10	80	7	5.5	5.5	
5/16"	- 24UNF	PKI-8351624	10	90	8	6.2	6.9	
3/8"	- 24UNF	PKI-833824	10	100	9	7	8.5	
7/16"	- 20UNF	PKI-8371620	13	100	8	6.2	9.9	
1/2"	- 20UNF	PKI-831220	13	100	9	7	11.5	
9/16"	- 18UNF	PKI-8391618	15	100	11	9	12.9	
5/8"	- 18UNF	PKI-835818	15	100	12	9	14.5	
3/4"	- 16UNF	PKI-833416	17	110	14	11	17.5	
7/8"	- 14UNF	PKI-837814	17	125	18	14.5	20.5	
1"	- 12UNF	PKI-83112	20	140	20	16	23.25	