

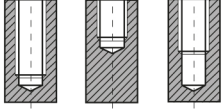
## HELİS MAKİNE KILAVUZU - DIN 371 HSS-E

### SPİRAL FLUTE TAPS - DIN 371 HSS-E

► Mükemmel talaş atımı ve özel kesme geometrisi sayesinde kör deliklerde diş açımı için uygundur.

► Suitable for tapping blind holes due to special flute geometry and excellent chip evacuation.

Delik Tipi



HSS-E

DIN  
371/376

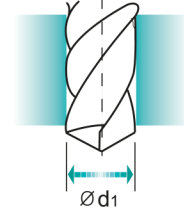
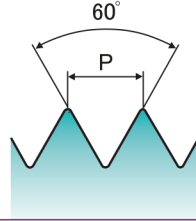
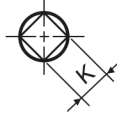
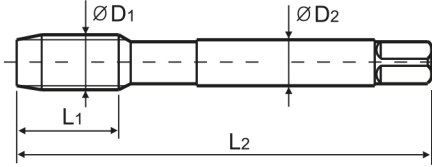
6H



TiN



Makine Kılavuzu  
Machine taps



Ölçü : mm

| ÖLÇÜ           | Adım   | KOD       | Diş Boyu       | Tam Boy        | Şaft Çapı      | Dört Köşe Ölçüsü | Kılavuz Matkap Çapı |  |
|----------------|--------|-----------|----------------|----------------|----------------|------------------|---------------------|--|
| D <sub>1</sub> | P      |           | L <sub>1</sub> | L <sub>2</sub> | D <sub>2</sub> | K                | d <sub>1</sub>      |  |
| M2             | × 0.4  | PKI-3M2   | 8              | 45             | 2.8            | 2.1              | 1.6                 |  |
| M2.2           | × 0.45 | PKI-3M2N2 | 8              | 45             | 2.8            | 2.1              | 1.75                |  |
| M2.3           | × 0.4  | PKI-3M2N3 | 8              | 45             | 2.8            | 2.1              | 1.9                 |  |
| M2.5           | × 0.45 | PKI-3M2N5 | 9              | 50             | 2.8            | 2.1              | 2.05                |  |
| M2.6           | × 0.45 | PKI-3M2N6 | 9              | 50             | 2.8            | 2.1              | 2.1                 |  |
| M3             | × 0.5  | PKI-3M3   | 6              | 56             | 3.5            | 2.7              | 2.5                 |  |
| M3.5           | × 0.6  | PKI-3M3N5 | 7              | 56             | 4              | 3                | 2.9                 |  |
| M4             | × 0.7  | PKI-3M4   | 7              | 63             | 4.5            | 3.4              | 3.3                 |  |
| M4.5           | × 0.75 | PKI-3M4N5 | 8              | 70             | 6              | 4.9              | 3.7                 |  |
| M5             | × 0.8  | PKI-3M5   | 8              | 70             | 6              | 4.9              | 4.2                 |  |
| M6             | × 1    | PKI-3M6   | 10             | 80             | 6              | 4.9              | 5                   |  |
| M7             | × 1    | PKI-3M7   | 10             | 80             | 7              | 5.5              | 6                   |  |
| M8             | × 1.25 | PKI-3M8   | 13             | 90             | 8              | 6.2              | 6.8                 |  |
| M9             | × 1.25 | PKI-3M9   | 13             | 90             | 9              | 7                | 7.8                 |  |
| M10            | × 1.5  | PKI-3M10  | 15             | 100            | 10             | 8                | 8.5                 |  |
| M11            | × 1.5  | PKI-3M11  | 17             | 100            | 8              | 6.2              | 9.5                 |  |
| M12            | × 1.75 | PKI-3M12  | 18             | 110            | 9              | 7                | 10.2                |  |
| M14            | × 2    | PKI-3M14  | 20             | 110            | 11             | 9                | 12                  |  |
| M16            | × 2    | PKI-3M16  | 20             | 110            | 12             | 9                | 14                  |  |
| M18            | × 2.5  | PKI-3M18  | 25             | 125            | 14             | 11               | 15.5                |  |
| M20            | × 2.5  | PKI-3M20  | 25             | 140            | 16             | 12               | 17.5                |  |
| M22            | × 2.5  | PKI-3M22  | 25             | 140            | 18             | 14.5             | 19.5                |  |
| M24            | × 3    | PKI-3M24  | 30             | 160            | 18             | 14.5             | 21                  |  |
| M27            | × 3    | PKI-3M27  | 30             | 160            | 20             | 16               | 24                  |  |
| M30            | × 3.5  | PKI-3M30  | 35             | 180            | 22             | 18               | 26.5                |  |