




MACHINING CONDITIONS

VNGG 160408 NS LT 1110S

T0004575

Material Group	 Group	Material Example	Hardness	D.O.C		Feed		Amax	Vc		Advised D.O.C	Advised Feed	Advised Vc	
				min[mm]	max[mm]	min[mm/t]	max [mm/t]	[mm ²]	min [m/min]	max [m/min]	[mm]	[mm/t]	[m/min]	
NITi Alloy	Ti Based	10	T40	-	0.5	2	0.14	0.36	0.5	50	70	1.2	0.25	55
			TiAl6V4	-	0.5	2	0.14	0.34	0.48	40	60	1	0.23	45