




# MACHINING CONDITIONS

CNGG 120408 NS LT 1110S

T0004580

Material Group		Material Example	Hardness	D.O.C		Feed		Amax	Vc		Advised D.O.C	Advised Feed	Advised Vc	
				min[mm]	max[mm]	min[mm/t]	max [mm/t]	[mm^2]	min [m/min]	max [m/min]	[mm]	[mm/t]	[m/min]	
NITi Alloy	Ti Based	10	T40	-	0.5	3.5	0.18	0.43	1.05	50	70	2.5	0.3	55
			TiAl6V4	-	0.5	3.5	0.18	0.4	0.98	40	60	2.5	0.28	45